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NAME RAYMOND SILVER		DATE 8/31/2017	
DEVELOP RAYMOND SILVER		PART NO OSP-72c-2x8-Hybrid-FullRail	
APPROV. JONO STEVENS		DATE 8/31/2017	
MATERIAL: STEEL PLATE 50 ksi MINIMUM YIELD G90 FINISH			
UNITS: INCHES			SHEET 1 OF 1

MACHINED FILLET RADIUS .38 ± .27 (EEL-770) BREAK ALL SHARP EDGES .2 ± .1 (.01 ± .01) RADIUS OR 45° UNLESS OTHERWISE NOTED. SURFACE FINISH IN MICRO INCHES. INTERPRETING PER ASME Y14.5, ASME Y14.36 AND ASME A1.9 STANDARDS.	
GENERAL TOLERANCES DECIMALS	ANGULAR
.XX ± .1	∠ ± 0.25°
.XXX ± .01	
.XXXX ± .005	