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TITLE  
**60 Cell Array - 30°**

NAME	DATE
DEVELOP: RAYMOND SILVER	8/31/2017
APPROV: JONO STEVENS	8/31/2017

PART NO  
**OSP-60c-2x8-Hybrid**

MACHINED FILLET RADIUS .38 ± .27  
 (R1.5) (R1.5) BREAK ALL SHARP EDGES .2 ± .1  
 (.01) (.01) RADIUS OR 45° UNLESS  
 OTHERWISE NOTED. SURFACE FINISH IN  
 MICRO INCHES. INTERPRETING PER  
 ASME Y14.5, ASME Y14.36 AND ASME A1.9  
 STANDARDS.

GENERAL TOLERANCES	
DECIMALS	ANGULAR
.XX ± .1	∠ ± 0.25°
.XXX ± .01	
.XXXX ± .005	

MATERIAL:  
**STEEL PLATE 50 ksi MINIMUM YIELD G90 FINISH**

UNITS: INCHES